

106-2

DEPARTMENT No. 54

JANUARY 10, 1924

LIST OF PARTS COMPLETE



FOR

Machine No. 106-2

THE SINGER MANUFACTURING COMPANY

LIST OF PARTS COMPLETE FOR MACHINE No. 106-2

TWO NEEDLES, TWO LOOPERS. BALANCE WHEEL (DOUBLE GROOVE) DIAMETER OF BELT GROOVE 2 INCHES.

*57201	Arm, upper and lower (solid) with 57202.....
57202	" Oil Tube, for oiling 64267.....
56003	" " " with 29599, for oiling 38458.....
29599	" " " Packing (felt).....
57204	" Rock Shaft.....
12147	" " " Back Bearing Oil Pad (felt).....
64253	" " " Collar with two 624c.....
624c	" " " " Set Screw.....
57439	" " " Crank (back) with four 168c.....
168c	" " " " " Set Screw.....
38412	" " " " (front) with 443c.....
2117	" " " " " Pin.....
443c	" " " " " Set Screw.....
18154	" " " Front Bearing Oil Pad (felt).....
57207	" Rotary Shaft with 57824.....
57781	" " " Bushing (intermediate) with 49093 and 64805.....
49093	Arm Rotary Shaft Bushing (intermediate) Oil Pad (braided cotton) long.....
64805	Arm Rotary Shaft Bushing (intermediate) Oil Pad (braided cotton) short.....
832c	Arm Rotary Shaft Bushing (intermediate) Set Screw...
61005	" " " Collar with two 454c.....
454c	" " " " Set Screw.....
57782	" " " Flanged Bushing (back) with 49093 and 64805.....
49093	Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) long.....
64805	Arm Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton) short.....
159F	Arm Rotary Shaft Flanged Bushing (back) Screw.....
46200	" " " Intermediate Bearing Oil Pad (felt).....
57824	" " " Oil Pad (felt).....
144D	" " " Screw.....
23933	" Side Cover.....
286D	" " " Thumb Screw.....

61006	Balance Wheel (double belt groove) 2 in. diam., with two 430c.....
430c	Balance Wheel Set Screw.....
57211	Cloth Plate (small) with two 57404.....
57212	" " " Hook.....
57404	" " " Oil Tube.....
691F	" " " Screw.....
57213	" " " Slide (large).....
57214	Cloth Plate (small) Slide (large) complete, Nos. 57213, 57215 and two 725J.....
57215	Cloth Plate (small) Slide (large) Spring.....
725J	" " " " " " Screw.....
57216	" " " " (small).....
57217	Cloth Plate (small) Slide (small) complete, Nos. 57216, 57218, 57219 and four 665J.....
57218	Cloth Plate (small) Slide (small) Spring (left).....
665J	" " " " " " " " Screw...
57219	" " " " " " " (right).....
665J	" " " " " " " " Screw..
57435	Cloth Plate (small) complete for 57304, 57337, 57789, 57819 and 57826, Nos. 57211, 57214 and 57217.....
57220	Cloth Plate (small) 57435 with four 57212.....
57343	" " (large) with two 57404.....
57404	" " " Oil Tube.....
1011F	" " " Screw (left).....
898F	" " " " (right).....
57344	" " " Slide.....
57345	Cloth Plate (large) Slide complete, Nos. 57344, two 52683 and four 725J.....
52683	Cloth Plate (large) Slide Spring.....
57334	" " " " " " Bracket.....
193D	" " " " " " " Screw.....
725J	" " " " " " " Screw.....
57346	Cloth Plate (large) Support Bracket with 29627 and two each 430c and 1520E.....
430c	Cloth Plate (large) Support Bracket Adjusting Screw
1520E	" " " " " " " " " "
	Nut.....
29627	Cloth Plate (large) Support Bracket Dowel Pin.....
134D	" " " " " " " Screw.....
57347	Cloth Plate (large) complete for 57533, 57537 and 57747, Nos. 57343, 57345, two 57334 and four 193D.....
57363	Cloth Plate (large) with two 57404.....
57404	" " " Oil Tube.....
57364	" " " Slide.....
57365	Cloth Plate (large) Slide complete, Nos. 57364, two 52683 and four 725J.....

52683	Cloth Plate (large) Slide Spring.....
57334	" " " " " Bracket.....
193D	" " " " " Screw.....
725J	" " " " " Screw.....
57366	Cloth Plate (large) complete for 57664, Nos. 57363, 57365, two 57334 and four 193D.....
898F	Cloth Plate (large) Screw (left).....
1011F	" " " " " (right).....
64267	Crank Connecting Rod with 46223, 57222 and two each 896E and 1057E.....
50069C	Crank Connecting Rod Ball Screw Stud (upper).....
1516E	" " " " " " " Nut...
64268	" " " " " " " Washer
*57222	" " " " " Cap (lower).....
896E	" " " " " Screw.....
*46223	" " " " " (upper).....
1057E	" " " " " Screw.....
57288	" " " Oil Case with 57290, 57291 and four each 197D and 448C.....
57290	Crank Connecting Rod Oil Case Cap.....
57291	" " " " " " Packing (felt)...
197D	" " " " " " Screw.....
448C	" " " " " Set Screw.....
57223	Face Plate.....
57367	" " for 57380.....
46111	" " Pin.....
286D	" " Thumb Screw.....
57224	Feed Bar with two 457C.....
57225	" " Hinge Pin.....
457C	" " " " Set Screw.....
57303	" Dog.....
57336	" " for lap seam feller.....
57532	" "
57536	" "
57663	" "
57746	" "
57788	" "
57818	Feed Dog.....
57293	" " Packing .005 in. thick.....
57294	" " " .012 in. thick.....
57321	" " " .021 in. thick.....
1255F	" " Screw.....
*57227	" Eccentric.....
*23729	" " Body.....
443C	" " " Set Screw.....
61171	" " Pressure Spring.....
21332	" " " " Cap.....
934J	" " " " " Screw.....

203D	Feed Eccentric Set Screw.....
7071	" " " " Washer.....
57228	Feed Eccentric (adjustable) complete, Nos. 203D, 934J, 1103C, 7071, 21332, 23729, 57227, 61171 and two 443C.....
57229	Feed Eccentric Connection.....
57230	" Lifting Eccentric with two 624C.....
57231	" " " Connection.....
624C	" " " Set Screw.....
1103C	" Regulating Screw.....
57232	" Rocking Frame with four 624C.....
57233	" " " Bar.....
624C	" " " Set Screw.....
57234	" " " Hinge Pin.....
57235	" " " " " Bushing.....
449C	" " " " " Set Screw.....
624C	" " " " " Set Screw.....
57441	Looper (large shank) for heavy work.....
57318	" Carrier with two 50370F.....
157D	" " Screw.....
57238	" Eccentric with two 889C.....
57239	" " Connection.....
57240	" " " Oil Pad (felt).....
924E	" " " " " Stop Screw.....
889C	" " Set Screw.....
57241	" Rock Shaft with two 624C.....
57242	" " " Bar.....
624C	" " " Set Screw.....
57243	" " " Hinge Pin with 860E.....
860E	" " " " " Plug Screw.....
446C	" " " " " Set Screw (left).....
446C	" " " " " " " (right).....
50370F	" Set Screw.....
57244	Needle Bar (hollow).....
61212	" " " with 57372.....
57517	" " 57244 with 57307.....
57822	" " " " 57823.....
57665	" " 61212 with 57667.....
38456	" " Bushing (lower).....
1133E	" " " " Set Screw.....
57245	" " " (upper).....
61042	" " " " for 57578.....
1133E	" " " " Set Screw.....
57372	" " Collar with 735F.....
735F	" " " Set Screw.....
38458	" " Connecting Link.....
57246	" " " " Hinge Stud.....
1520E	" " " " " " Nut.....

57247	Needle Bar Connecting Stud with 209F and two 391D..
57373	" " " " " two 391D, for 57380.
391D	" " " " Clamping Screw.....
57307	" Clamp with two 50014F.....
57823	" " " " "
57666	" " " " 904F
*57375	" " Holder.....
1190D	" " " Screw.....
57667	Needle Clamp complete, for 3 in. gauge and above, for 57665, Nos. 57375, 57666 and three 1190D...
57449	Needle Clamp Guide for 57667.....
57450	" " " Bracket (left).....
158D	" " " " " Screw.....
57450	" " " " (right).....
158D	" " " " " Screw.....
57379	" " " " Holder.....
1193D	" " " " " Screw.....
914D	" " " " Screw.....
57380	" " Support for 57667.....
50365D	" " " Screw (lower).....
220D	" " " " (upper).....
57695	" Guard with two 50239c.....
57319	" " (left) with 50239c.....
50239c	" " " Set Screw.....
57320	" " (right) with 50239c.....
50239c	" " " Set Screw.....
57251	" " Bar for 57254.....
57351	" " " " 57354.....
57381	" " " " 57382.....
57252	" " " Bracket (left) with 440F.....
177C	" " " " " Screw.....
57253	" " " " (right) with 440F.....
177C	" " " " " Screw.....
57254	" " " " Holder for 57211.....
57354	" " " " " 57343.....
57382	" " " " " 57363.....
29627	" " " " " Dowel Pin.....
50154D	" " " " " Screw.....
440F	" " " " Set Screw.....
50014F	" Set Screw for 57307 and 57823.....
904F	" " " " 57666.....
57255	Presser Bar with 25303.....
57669	" " " " for Universal Compensating Presser Foot.....
25303	Presser Bar Ball, size $\frac{1}{4}$ in.....
61046	" " Bushing (lower).....
1133E	" " " " Set Screw.....
38456	" " " (upper).....

1133E	Presser Bar Bushing (upper) Set Screw.....
57257	" " Lifter.....
57258	" " " Hinge Pin.....
447c	" " " " Set Screw.....
194d	" " " Stop Screw.....
57259	" " Lifting Bracket with 453c and 1819.....
57260	" " " Guide.....
1819	" " " " Roller and Stud....
453c	" " " " Set Screw.....
57275	" " " Lever with 193F and 460c.....
57276	" " " " Connecting Rod.....
57277	" " " " " Collar with two 465c.....
465c	Presser Bar Lifting Lever Connecting Rod Collar Set Screw.....
24122	Presser Bar Lifting Lever Connecting Rod Spring.....
45057	" " " " " " " Stop Washer.....
*57278	Presser Bar Lifting Lever Connecting Stud.....
57279	Presser Bar Lifting Lever Connecting Stud complete, Nos. 453c, 1423d, 1904 and 57278.....
1904	Presser Bar Lifting Lever Connecting Stud Roller (roller only).....
1423d	Presser Bar Lifting Lever Connecting Stud Roller Cap Screw.....
453c	Presser Bar Lifting Lever Connecting Stud Set Screw..
57280	" " " " Hook.....
460c	" " " " " Set Screw.....
802d	" " " " Hinge Screw.....
38467	" " Spring (flat).....
38468	" " " Stud.....
57306	" Foot (side hinged).....
57528	" "
57538	" " (spring hinged).....
430c	" " Adjusting Screw.....
1520j	" " " " Nut.....
57579	" " Bracket with 448c and two 454c.....
57580	" " Equalizing Bar with four 1498c.....
57581	" " " " Connection with 44361, 50506c and two 175j.....
50506c	Presser Foot Equalizing Bar Connection Ball Screw Stud.....
*44361	Presser Foot Equalizing Bar Connection Cap.....
175j	" " " " " " Screw...
1498c	" " " " " Hinge Screw..
1139c	" " " " Hinge Screw.....
1520j	" " " " " " Nut.....
57714	" " Plate (left).....

57715	Presser Foot Plate (right).....	
57584	" " Guiding Pitman with 50507c, 50508c, two 52864 and four 208E.....	
50507c	Presser Foot Plate Guiding Pitman Ball Screw Stud (back).....	
57585	Presser Foot Plate Guiding Pitman Ball Screw Stud (back) Holder.....	
454c	Presser Foot Plate Guiding Pitman Ball Screw Stud (back) Holder Set Screw.....	
50508c	Presser Foot Plate Guiding Pitman Ball Screw Stud (front).....	
*52864	Presser Foot Plate Guiding Pitman Cap.....	
208E	" " " " " " Screw.....	
57655	" " " Spring.....	
448c	" " Set Screw.....	
57716	Presser Foot (universal, compensating) complete, Nos. 1139c, 57579, 57580, 57714, 57715, two each 430c, 57581, 57584, 57585, 57655 and three 1520J.....	
190D	Presser Foot Screw.....	
574J	Pressure Regulating Thumb Screw.....	
1539J	" " " " Lock Nut.....	
57262	Slack Thread Controller.....	
46035	" " " Clamp (inside).....	
57263	" " " " (outside).....	
50004c	" " " " Screw.....	
2102	Tension Disc.....	
57308	" Plate with 439D.....	
439D	" " Position Stud.....	
57265	" " Spring.....	
665D	" " " Screw.....	
1560c	" Regulating Thumb Nut.....	
32572	" Releasing Disc.....	
57266	" " Lever.....	
57267	" " " Connection.....	
193F	" " " " Set Screw.....	
788D	" " " Hinge Screw.....	
57292	" " Pin (large).....	
54734	" " " (small).....	
57309	" " Plate.....	
691D	" " " Screw.....	
50133c	" Screw Stud.....	
54883	" Spring.....	
17547	" Thread Guide.....	
57312	Thread Controller.....	
206D	" " Screw.....	
57322	" Eyelet (side of arm).....	
175D	" " Screw.....	

57628	Thread Lubricating Oil Cup with Bracket.....
57629	" " " " Pad (felt).....
57630	" " " " Pin.....
57631	Thread Lubricating Oil Cup with Bracket complete, Nos. 57628 to 57630.....
57313	Thread Take-up.....
665D	" " Adjusting Screw.....
57272	" " Arm for 57247.....
57577	" " " " 57578.....
57578	" " " Holder with 228D and 465c, for 57373.....
465c	Thread Take-up Arm Holder Set Screw.....
209F	" " " Set Screw for 57247.....
228D	" " " " " 57578.....
57304	Throat Plate for 57303.....
57337	" " " 57336.....
57533	" " small needle hole, for 57532.....
57537	" " large needle hole, for 57536.....
57664	" " for 57663.....
57747	" " " 57746.....
57789	" " " 57788.....
57819	" " " 57818.....
57826	" " " 57788.....
691F	" " Screw.....

EDGE GUIDE

36671	Edge Guide.....
1443B	" " Screw.....

STRIP FOLDER PARTS

36672	Strip Folder (lower).....
141J	" " " Adjusting Screw.....
1423B	" " " Screw.....
36673	" " " Holder with 36674.....
36674	" " " " Position Stud.....
443A	" " " " " Set Screw...
120381	" " (upper) with 36848 and two each 220J, 665D and 889c, for long strips.....
120300	Strip Folder (upper) with 442c, 769c and two 889c, for 120301.....
120301	Strip Folder (upper) complete for short strips, Nos. 36779, 36780, 120300 and four 337D.....
220J	Strip Folder (upper) Adjusting Screw for 120381.....
769c	" " " " " (large for 120300
442c	" " " " " (small) for 120300
36676	" " " Arm.....

STRIP FOLDER PARTS

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36679	Strip Folder (upper)	Arm Stop with 971D
971D	"	" " " " " Clamping Screw
36680	"	" " " " " Latch
2269	"	" " " " " Hinge Pin
36681	"	" " " " " Spring
36779	"	" " " " " Blade for 120301
337D	"	" " " " " Screw
36848	Strip Folder (upper)	Blade for 120381
665D	"	" " " " " Screw
36684	"	" " " " " Holder
36685	"	" " " " " Bracket
120377	Strip Folder (upper)	Holder Bracket complete, Nos. 176F, 2269, 36676, 36679 to 36681, 36684, 36685, 36688, 36689 and two each 36686, 36687 and 50240D
1193D	Strip Folder (upper)	Holder Bracket Screw
36686	"	" " " " " Lock Stud
36687	"	" " " " " " " Spring
50240D	"	" " " " " " " Cap Screw
36688	"	" " " " " Regulator
176F	"	" " " " " " Adjusting Screw
36686	"	" " " " " " Lock Stud
36687	"	" " " " " " " Spring
50240D	"	" " " " " " " " "
		Cap Screw
50241J	Strip Folder (upper)	Holder Regulator Stop Screw
36689	"	" " " " " " Collar
		with 50241J and two 50242c
50242c	Strip Folder (upper)	Holder Regulator Stop Screw
		Collar Set Screw
36780	Strip Folder (upper)	Holder Separator
337D	"	" " " " " " Screw
889c	"	" " " " " " Set Screw for 120300 and 120381
36691	Strip Guide	
898D	"	" " " " " " Set Screw
61050	Presser Foot (compensating)	

IRON BASE

57515	Machine Base with 100D, 36006, 57284 and four each 6055, 50298E and 57285
57284	Machine Base Cover
100D	" " " " " Hinge Screw
36006	" " " " " Friction Washer
50298E	" Bolt with 1524E
1524E	" " Nut
6055	" " Washer
57285	" Cushion (felt)

ACCESSORIES

120344	Oiler (copper plated) with 120345.....
120345	“ Spout, 5 in. long.....
26026	Screw Driver (large).....
26485	“ “ (small).....
120341	Tweezers (curved).....
8908	Wrench for 1520.....
19221	“ “ 1516.....

FOOT LIFTER PARTS

6439 Chain, length 36 in. to 45 in., with 56864 and 56865

NOTE: When ordering No. 6439 give length required.

4879	Chain Connecting Link.....
56864	“ Hook (large).....
56865	“ “ (small).....
57286	Treadle.....
4882	“ Shaft.....
4883	“ Spring.....
4884	“ Stand.....
423c	“ Stop Screw.....
1650c	“ “ “ Nut.....
57287	Treadle complete, Nos. 4879, 4882 to 4884, 57286 and two each 423c, 1650c and wood screws 1 in. No. 16
57282	Foot Lifter complete, Nos. 802d, 6439, 57275, 57279, 57280 and 57287.....

KNEE LIFTER PARTS

37563	Chain, length 15 in., with 56864 and 56865.....
56864	“ Hook (large).....
56865	“ “ (small).....
2763	Rock Shaft.....
12242	“ “ Hanger with two wood screws 1 in. No. 10
6335	“ “ Knee Arm.....
6336	Rock Shaft Knee Arm complete, Nos. 2766, 2767 and 6335.....
2766	Rock Shaft Knee Arm Hub with 356c.....
356c	“ “ “ “ “ Set Screw.....
2767	“ “ “ Plate with 356c.....
356c	“ “ “ “ Set Screw.....
6337	“ “ Lifting Bracket with two 356c.....
7125	“ “ “ “ Hook.....
356c	“ “ “ “ “ Set Screw.....
356c	“ “ “ “ Set Screw.....
2770	“ “ Stop Dog with 356c.....
356c	“ “ “ Set Screw.....

- 23767 Rock Shaft complete, Nos. 2763, 2770, 6336, 6337, 7125
and two 12242.....
- 57281 Knee Lifter complete (power table) Nos. 802D, 23767,
24122, 37563, 45057, 57275 to 57277, 57279 and
57280.....

THREAD UNWINDER

FOR TWO SPOOLS

- 225395 Spool Rest with 201018c.....
- 225388 " " Rod.....
- 200383c " " " Set Screw.....
- 201018c " " Set Screw.....
- 202490 " Stand with 200383c.....
- 60913 " Weight with 60914.....
- 60914 " " Centre Pin.....
- 225391 Thread Guide.....
- 201696J " " Lock Nut.....
- 225392 " " Rod with 208E and 225393.....
- 208E " " " Screw.....
- 225393 " " " Washer.....
- 225396 Thread Unwinder complete, Nos. 201696J, 202490,
225388, 225392, 225395, two each 60913,
225391, and three wood screws $\frac{7}{8}$ in. No. 13
- 27739 Thread Cone (wood) for large cones.....
- 225390 " " Holder, for inverted cones.....

NOTE: Nos. 27739 and 225390 are used with, but
not included in, 225396.

